# Thin-Film-Transistor LCD Module
# Model: GTTQ57SN761E0

| Acceptance |
|---|
| |

## Solomon Goldentek Display Corp.

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| Approved and Checked by |
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| Approved by | Checked by | | Made by |
|---|---|---|---|
| SGD 2008.05.12 | | SGD 2008.05.12 | SGD 2008.05.09 |

# SOLOMON GOLDENTEK DISPLAY CORP. SGD®

Revise Records

| Rev. | Date | Contents | Written | Approved |
|---|---|---|---|---|
| A | 2007/05/17 | Preliminary Specification | Kevin Lin | |
| - | 2007/09/17 | Modify 1) Pin Assignment function of pin30.31<br>2)Note 5 - 2, 3.<br>3)Basic Display Color and Gray Scale | Kavin Chang | James Lu |
| - | 2008/01/31 | Modify Color Chromaticity | Kavin Chang | James Lu |
| - | 2008/02/19 | Remove Preliminary | Kavin chang | James Lu |
| - | 2008/05/09 | Revise the wrongly written character | Kavin chang | Kevin Lin |
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Special Notes

| Note1. | |
|---|---|
| Note2. | |
| Note3. | |
| Note4. | |
| Note5. | |
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# SOLOMON GOLDENTEK DISPLAY CORP. SGD®

| | **JANProduct Specification** | | | |
|---|---|---|---|---|
| | Model: GTTQ57SN761E0 | Rev. No. | Issued Date. | Page. |
| | | A | May. 09, 08 | 3 / 28 |

| | |
|---|---|
| | |

# Contents

**SOLOMON GOLDENTEK DISPLAY CORP.  SGD®**

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## 1. General Description and Features

GTTQ57SN761E0 is a transmissive type color active matrix TFT (Thin Film Transistor) liquid crystal display (LCD) that uses amorphous silicon TFT as a switching device. This model is composed of a TFT-LCD module, a driver circuit and a back-light unit. Graphics and texts can be displayed on a QVGA 320 (W) x 3 x 240 (H) dots with 262,144 colors by supplying 18 bits data signal (6bits/each color). The following table described the features of GTTQ57SN761E0.

### 1.1 Features

- Transmissive and back-light with 18 LEDs are available.
- TN (Twisted Nematic) mode.
- Digital RGB (6bits/color) data transfer.

### 1.2 LCD Module

| Item | Specification | Unit |
|---|---|---|
| Screen Size | 5.7 inches | Diagonal |
| Display Resolution | 320 (H) x 240 (V) | Pixel |
| Active Area | 115.20 (H) x 86.40 (V) | mm |
| Outline Dimension | 144.00 (H) x 104.60 (V) x 12.80 (T) | mm |
| Display Mode | Normally white mode/ Transmissive/ Wide view | -- |
| Pixel Arrangement | R,G,B Vertical Tripe | -- |
| Pixel size | 120 x 360 | um |
| Display Color | Full Colors | -- |
| Viewing Direction | 6 o'clock | -- |
| Input Interface | Digital RGB (6bits/color) Data Transfer | -- |
| TFT Driver | Source: HX8218A, Gate: HX8615A | -- |

## 2. Mechanical Information

| Item | | Min. | Typ. | Max. | Unit | Note |
|---|---|---|---|---|---|---|
| Module Size | Horizontal (H) | -- | 144.00 | -- | mm | (1,2,3) |
| | Vertical (V) | -- | 104.60 | -- | mm | (2) |
| | Thickness (T) | -- | 12.80 | -- | mm | (1,3) |
| Weight | | -- | N/A | -- | g | -- |

Note (1) Not include FPC. Refer to the Outline Dimension Drawing as attached.

(2) Back-light unit is included.

(3) Excluding backlight cables.

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**3. Electrical Specifications**

3.1 Absolute Max. Ratings

3.1.1 Absolute Ratings of Environment

If the operating condition exceeds the following absolute maximum ratings, the TFT LCD module may be damaged permanently.

(Ta=25$\pm$2°C, $V_{SS}$=GND=0)

| Item | Symbol | Min. | Max. | Unit | Note |
|---|---|---|---|---|---|
| Storage temperature | $T_{STG}$ | -20 | 70 | °C | (1) |
| Operating temperature | $T_{OPR}$ | -10 | 60 | °C | (1,2,3) |

Note (1) 95 % RH Max. ( 40 °C ≥ Ta ). Maximum wet-bulb temperature at 39 °C or less. (Ta > 40 °C) No condensation.

Note (2) In case of below 0°, the response time of liquid crystal (LC) becomes slower and the color of panel becomes darker than normal one. Level of retardation depends on temperature, because of LC's character

Note (3) Only operation is guarantied at operating temperature. Contrast, response time, another display quality are evaluated at +25°C.
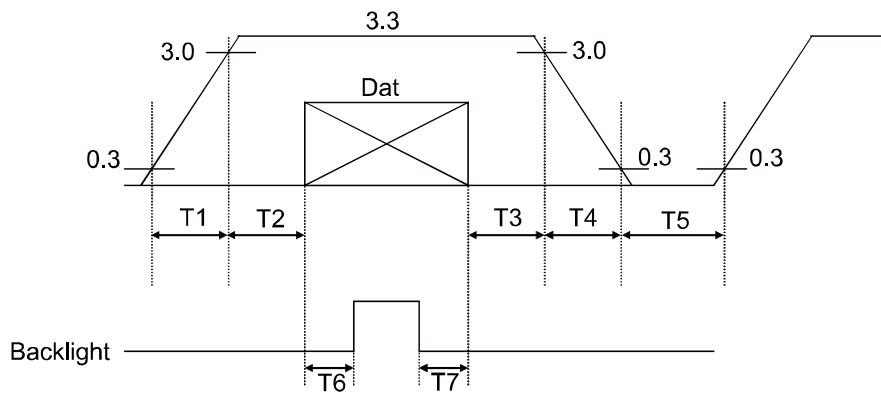
### 3.1.2 Electrical Absolute Maximum Ratings

($V_{SS}$=GND=0)

| Parameter | Symbol | Min. | Max. | Unit | Remark |
|---|---|---|---|---|---|
| Power supply voltage | $V_{CC}$ | -0.3 | 5.0 | V | |
| Signal input voltage | R0-R5,G0-G5, B0-B5,DCLK,DE | -0.3 | Vcc+0.3 | V | -- |
| Permissive input ripple voltage | $V_{RF}$ | -- | 100 | mVp-p | $V_{CC}$ = +3.3V |

Display On/Off Sequence :



Data: DCLK, R0 ~ R5, G0 ~ G5, B0 ~ B5, DE

T1≤10ms, 50ms≤T2, 0<T3≤50ms, 0<T4≤10ms, 1s≤T5, 200ms≤T6, 200ms≤T7

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3.2 Electrical Characteristics

3.2.1  DC Electrical Characteristics of the TFT LCD

(Ta=25±2°C, $V_{SS}$=GND=0)

| Item | | Symbol | Min. | Typ. | Max. | Unit | Remark |
|---|---|---|---|---|---|---|---|
| Power supply | | VCC | 3.0 | 3.3 | 3.6 | V | Note 1 |
| Input Voltage for logic | H Level | VIH | 0.7VDD | - | VDD | V | |
| | L Level | VIL | 0 | - | 0.3VDD | V | |
| Power Supply current | | ICC | (45) | 55 | (65) | mA | Note 2 |

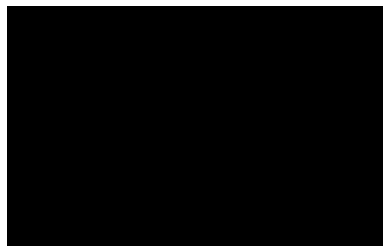Note1:   Vcc-dip conditions

Vcc-dip conditions should also follow the Vcc-turn-on conditions

Td ≤ 10ms
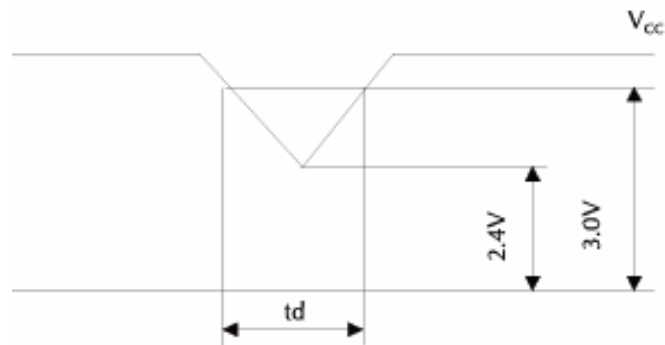


Note2:   fv =60Hz , Ta=25°C , Display pattern : All Display ON

# JANProduct Specification

| | | Rev. No. | Issued Date. | Page. |
|---|---|---|---|---|
| **SGD** DISPLAY THE WORLD | Model: GTTQ57SN761E0 | A | May. 09, 08 | 9 / 28 |

### 3.3 AC Timing Characteristic of The LCD

#### 3.3.1 Timing Condition

| Signal | Parameter | | Symbol | Min. | Typ. | Max. | Unit. | Remark |
|---|---|---|---|---|---|---|---|---|
| DCLK | DCLK period | | TOSC | - | 156 | - | ns | |
| | Frequency | | FOSC | - | 6.4 | - | MHz | |
| | DCLK High plus width | | TCH | - | 78 | - | ns | |
| | DCLK Low plus width | | TCL | - | 78 | - | ns | |
| RGB DATA | Data setup time | | TSU | 12 | - | - | ns | |
| | Data hold time | | THD | 12 | - | - | ns | |
| Hsync | Hsync period | | TH | - | 408 | - | TOSC | |
| | Hsync pulse width | | THS | 5 | 30 | - | TOSC | |
| | Back-Porch | | THB | | 38 | | TOSC | |
| | Front-Porch | | THF | | 20 | | TOSC | |
| | Hsync rising time | | TCr | - | - | 700 | ns | |
| | Hsync falling time | | TCf | - | - | 300 | ns | |
| Vsync | Vsync period | NTSC | | - | 262 | - | TH | |
| | | PAL | | - | 312 | - | TH | |
| | Vsync pulse width | | TVS | 1 | 3 | 5 | TH | |
| | Back-Porch | NTSC | TVB | | 15 | | TH | |
| | | PAL | | | 23 | | TH | |
| | Display Period | | TVD | | 240 | | TH | |
| | Front Porch | NTSC | TVF | | 5 | | TH | |
| | | PAL | | | 46 | | TH | |
| | Vsync rising time | | TVr | - | - | 700 | ns | |
| | Vsync falling time | | TVf | - | - | 1.5 | μs | |
| | Vsync falling to Hsync rising time for odd field | | THVO | 1 | - | - | TOSC | |
| | Vsync falling to Hsync falling time for even field | | THVE | 1 | - | - | TOSC | |
| DEN | Vsync-DEN time | NTSC | TVSE | - | 18 | - | TH | |
| | | PAL | TVSE | - | 26 | - | TH | |
| | Hsync-DEN time | | THE | 36 | 68 | 88 | TOSC | |
| | DEN plus width | | TEP | - | 320 | - | TOSC | |

Note : If DEN is fixed to low, the SYNC mode is used. Otherwise DE mode is used. When SYNC mode is used, 1st data start from 68th CLK after H-sync falling
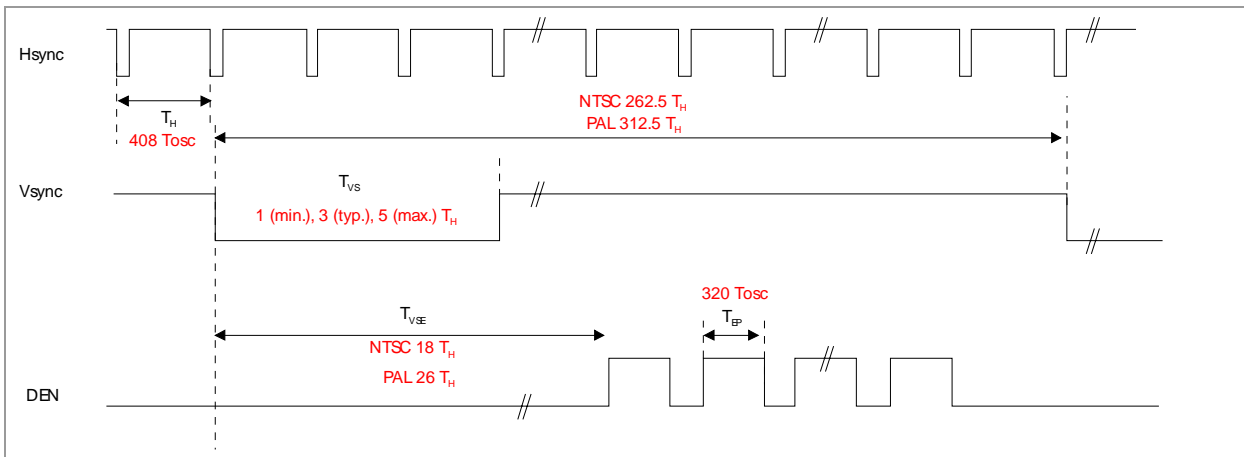
# JANProduct Specification

Model: GTTQ57SN761E0

Rev. No. A  Issued Date. May. 09, 08  Page. 10 / 28
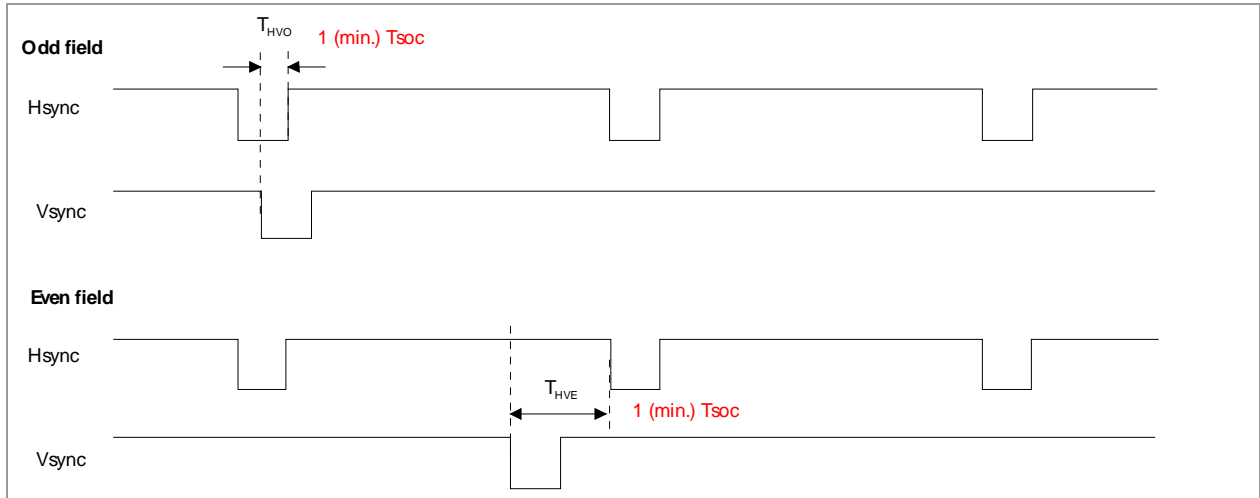
### 3.3.2  Horizontal Display Timing
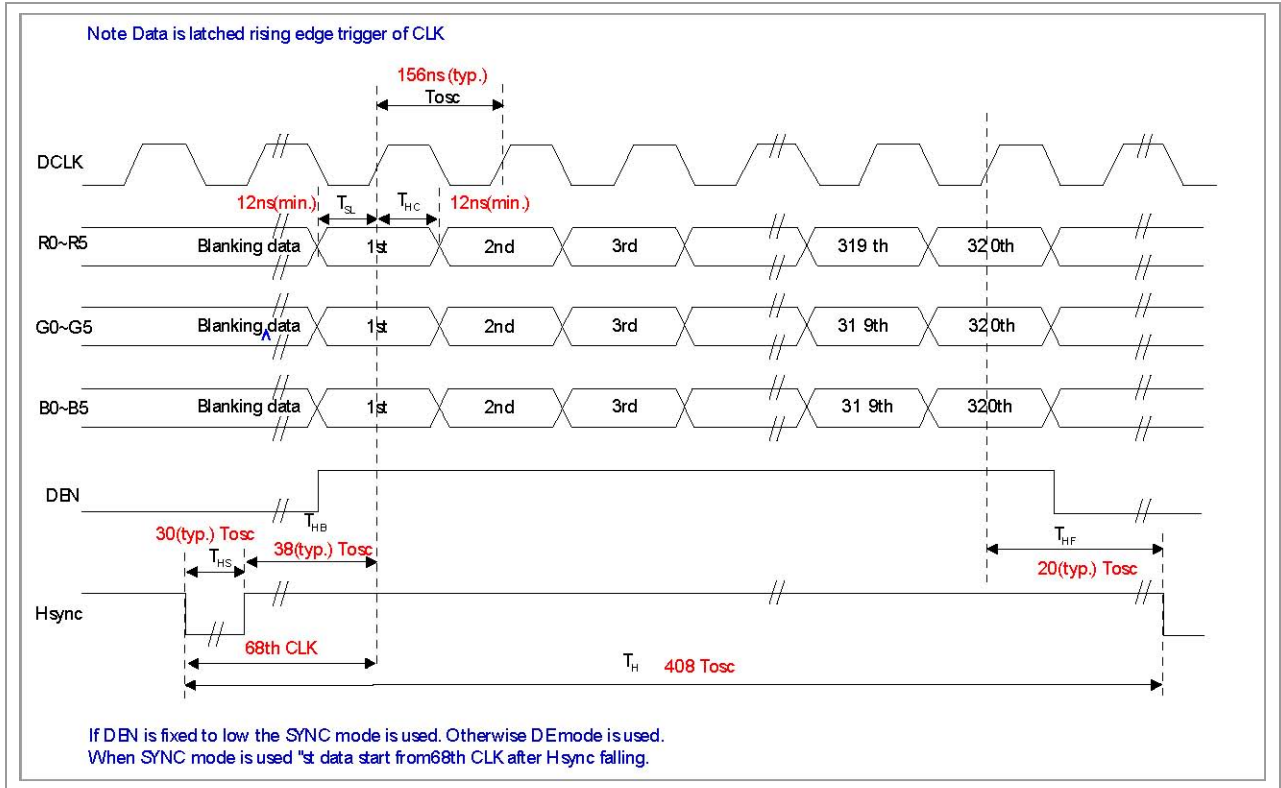


### 3.3.3  Vertical Display Timing



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### 3.3.4    Hsync and Vsyne Timing



## 3.4 Back-Light Unit

The Back-light system is an edge-lighting type with 30 white LED(Light Emitting Diode)s. The characteristics of 30 white LEDs are shown in the following tables.

(Ta= Room Temp)

| Characteristics | Symbol | Min. | Typ. | Max. | Unit | Note |
|---|---|---|---|---|---|---|
| Current | $I_B$ | - | 120 | TBD | mA | (1) |
| Power Consumption | $P_{BL}$ | - | 1224 | | mW | (2) |

Note (1) LEDS in 3 series x 6 parallel type.

　　　(2) Where $I_B$ = 120mA, $V_F$ = 10.2, $P_{BL}$ = $V_F \times I_B$

## 4. Optical Characteristics

4.1 Optical characteristic of the LCD

The following items are measured under stable conditions. The optical characteristics should be measured in a dark room or equivalent state.

Measuring equipment: BM-5A, BM-7A

| Item | | Symbol | Condition | Min | Type | Max | Unit | Note |
|---|---|---|---|---|---|---|---|---|
| Brightness | | | | 250 | 300 | -- | cd/m$^2$ | |
| Response time | | $T_r$ | $\theta=0°$ | - | 15 | 20 | ms | . |
| | | $T_f$ | | -- | 25 | 35 | ms | |
| Contrast ratio | | CR | At optimized viewing angle | 300 | 350 | -- | -- | |
| Color Gamut | | NTSC % | -- | -- | 50 | -- | % | |
| Color Chromaticity (CIE 1931) | Red | $R_x$ | $\theta=0°$ Normal Viewing Angle | 0.590 | 0.640 | 0.690 | -- | |
| | | $R_y$ | | 0.294 | 0.344 | 0.394 | | |
| | Green | $G_x$ | | 0.243 | 0.293 | 0.343 | -- | |
| | | $G_y$ | | 0.500 | 0.550 | 0.600 | | |
| | Blue | $B_x$ | | 0.090 | 0.140 | 0.190 | -- | |
| | | $B_y$ | | 0.080 | 0.130 | 0.180 | | |
| | White | Wx | | 0.262 | 0.312 | 0.362 | -- | |
| | | Wy | | 0.289 | 0.339 | 0.389 | | |
| Viewing Angle (6H) | Hor. | $\theta_R$ | CR≥10 | 55 | 65 | -- | Degree | |
| | | $\theta_L$ | | 55 | 65 | -- | | |
| | Ver. | $\phi_H$ | | 40 | 50 | -- | | |
| | | $\phi_L$ | | 55 | 65 | -- | | |

a. Test equipment setup

After stabilizing and leaving the panel alone shall be warmed up for the stable operation of LCM, the measurement should be executed. Measurement should be executed in a stable, windless, and dark room. Optical specifications are measured by Topcon BM-7A(fast) with a viewing angle of 2° at a distance of 50cm and normal direction.

b. Definition of response time: Tr and Tf

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".
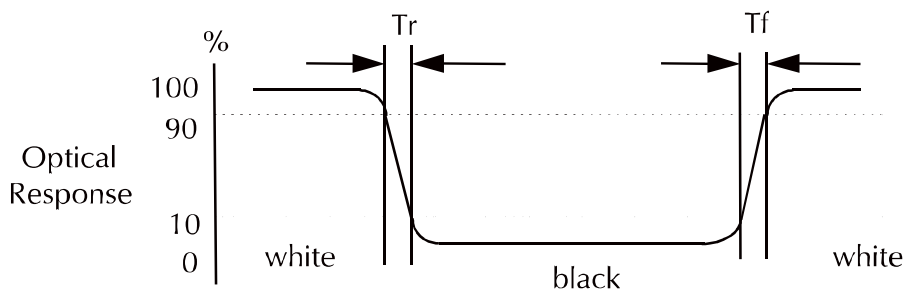


c. Definition of contrast ratio:

$$\text{Contrast Ratio (CR)} = \frac{\text{Brightness measured when LCD is at "white state"}}{\text{Brightness measured when LCD is at "black state"}}$$

d. Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.

e. View Angle
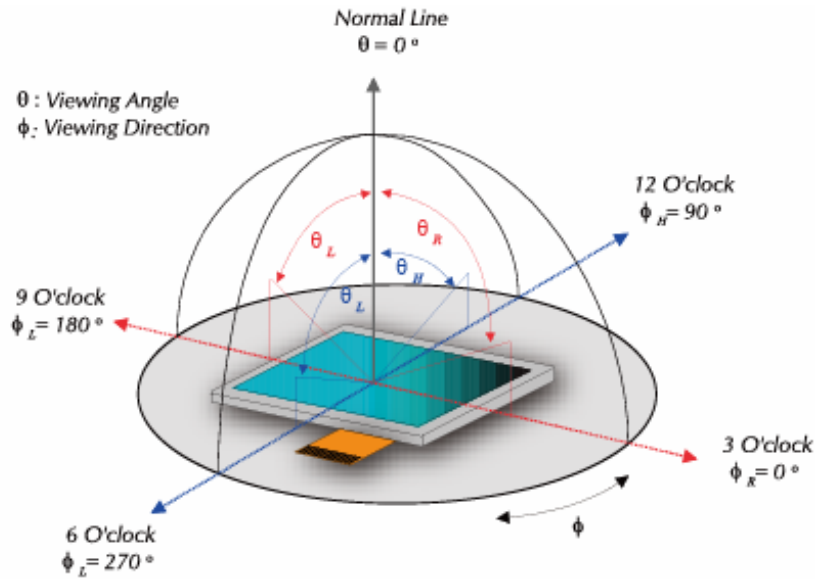


f.  Definition of Luminance of White: Luminance of white at the center points

| Light Source of Back-Light Unit | LED Type |
|---|---|

g.  Definition of White Uniformity

$$\text{White Uniformity} = \frac{\text{Min. luminance of white among 5-points}}{\text{Max. luminance of white among 5-points}}$$

h.  The definition of Color Gamut -Color Chromaticity CIE 1931

Color coordinate of white & red, green, blue at center point.

Color Gamut : NTSC(%) = ( RGB Triangle Area / NTSC Triangle Area ) x 100
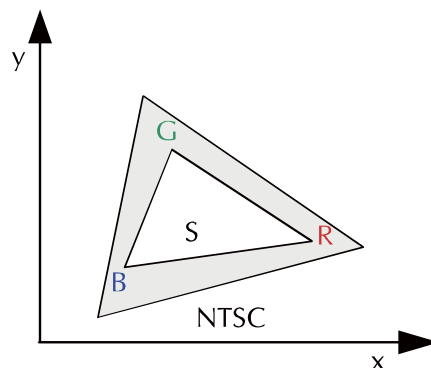
## 5. I/O Terminal

### 5.1 Pin Assignment

| Pin No. | Symbol | I/O | Function | Remark |
|---|---|---|---|---|
| 1 | DGND | -- | GND | |
| 2 | DCLK | I | Clock signal for sampling each data signal | |
| 3 | Hsync | I | Horizontal synchronous signal (Negative) | |
| 4 | Vsync | I | Vertical synchronous signal (Negative) | |
| 5 | GND | I | GND | |
| 6 | R0 | I | RED data signal (LSB) | |
| 7 | R1 | I | RED data signal | |
| 8 | R2 | I | RED data signal | |
| 9 | R3 | I | RED data signal | |
| 10 | R4 | I | RED data signal | |
| 11 | R5 | I | RED data signal (MSB) | |
| 12 | GND | -- | GND | |
| 13 | G0 | I | GREEN data signal (LSB) | |
| 14 | G1 | I | GREEN data signal | |
| 15 | G2 | I | GREEN data signal | |
| 16 | G3 | I | GREEN data signal | |
| 17 | G4 | I | GREEN data signal | |
| 18 | G5 | I | GREEN data signal (MSB) | |
| 19 | GND | -- | GND | |
| 20 | B0 | I | BLUE data signal(LSB) | |
| 21 | B1 | I | BLUE data signal | |
| 22 | B2 | I | BLUE data signal | |
| 23 | B3 | I | BLUE data signal | |
| 24 | B4 | I | BLUE data signal | |
| 25 | B5 | I | BLUE data signal(MSB) | |
| 26 | GND | -- | GND | |
| 27 | DEN | I | Signal to settle the horizontal display position (Positive) | Note5-1 |
| 28 | VCC | -- | ＋3.3V power supply | |
| 29 | VCC | -- | ＋3.3V power supply | |
| 30 | LRC | I | Horizontal display mode select signal H: Normal L: Left / Right reverse mode | Note5-2 |
| 31 | UDC | I | Vertical display mode select signal L: Normal H: Up / Down reverse mode | Note5-3 |
| 32 | NC | -- | No Connection | |
| 33 | GND | I | GND | |

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Note5 - 1 The horizontal display start timing is settled in accordance with a rising timing of ENAB signal. In case ENAB is fixed "Low", the horizontal start timing is determined. Don't keep ENAB "High" during operation.
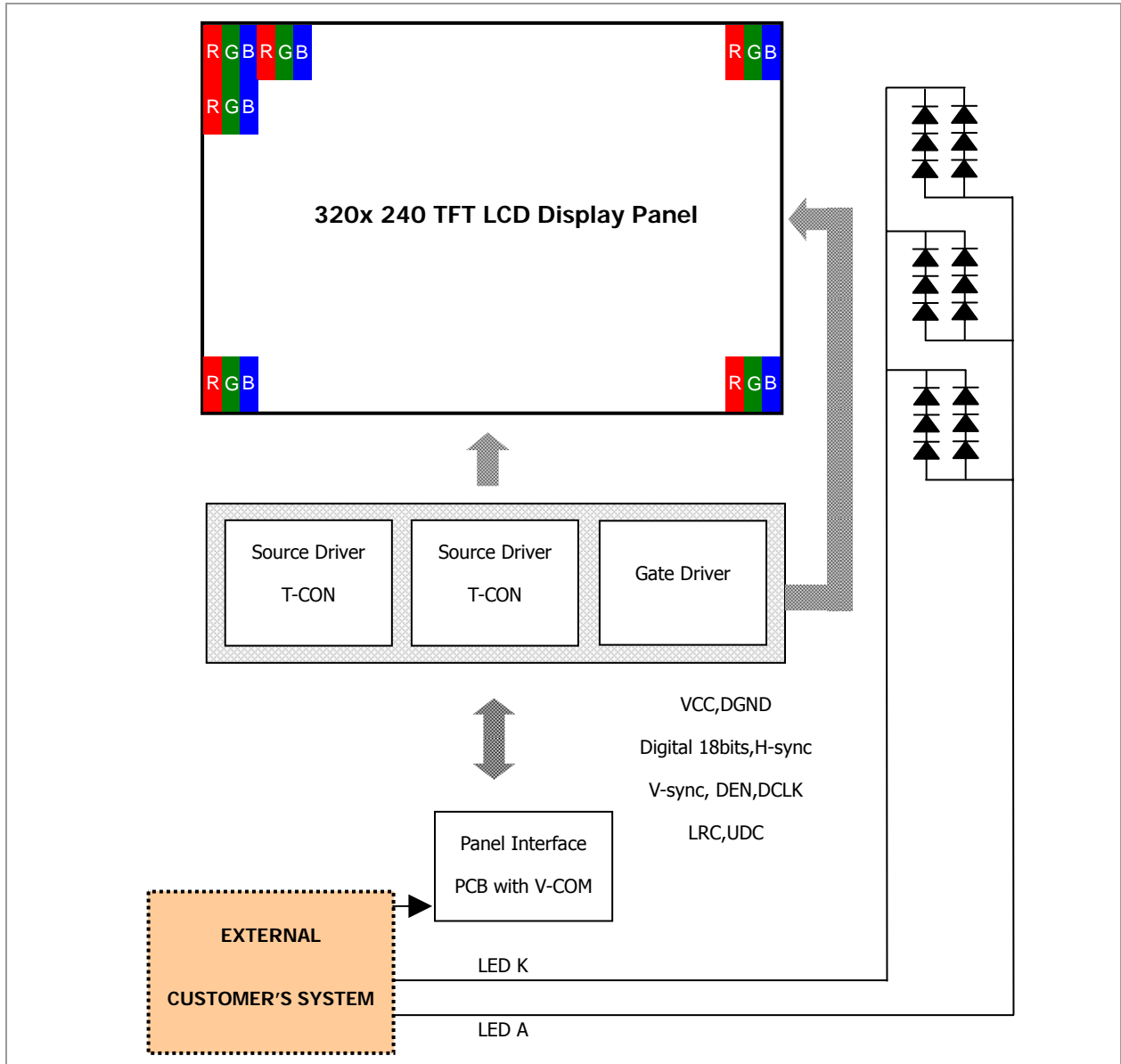
Note 5 - 2, 3
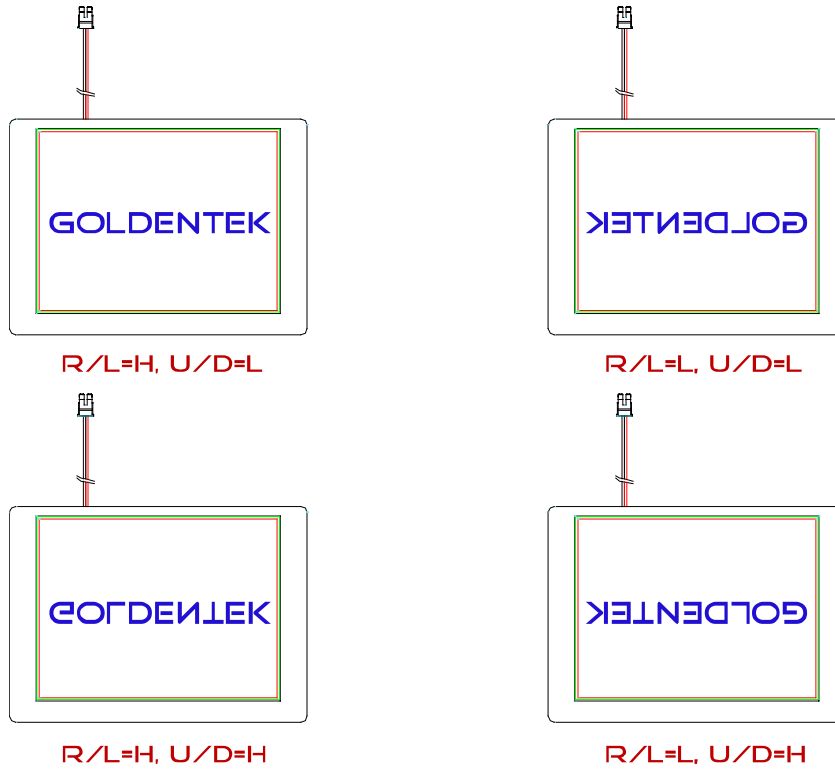
R/L=H, U/D=L

R/L=L, U/D=L

R/L=H, U/D=H

R/L=L, U/D=H

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## 5.2    Block Diagram



## 5.3    Back-light Unit (BLU)

| Pin No. | Symbol | Function | Remark |
|---|---|---|---|
| 1 | LEDA | Power Supply for LED backlight | |
| 2 | LEDK | GND for LED backlight | |

# JANProduct Specification

| | Model: GTTQ57SN761E0 | Rev. No. | Issued Date. | Page. |
|---|---|---|---|---|
| SGD® DISPLAY THE WORLD | | A | May. 09, 08 | 18 / 28 |

## 5.4 Basic Display Color and Gray Scale

| | Color & Gray Scale | Data Signal | | | | | | | | | | | | | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | R7 | R6 | R5 | R4 | R3 | R2 | R1 | R0 | G7 | G6 | G5 | G4 | G3 | G2 | G1 | G0 | B7 | B6 | B5 | B4 | B3 | B2 | B1 | B0 |
| Basic Color | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red(0) | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green(0) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Blue(0) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Cyan | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Magenta | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Yellow | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | White | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| Red | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red(1) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red(2) | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : |
| | Red(31) | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : |
| | Red(62) | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red(63) | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Green | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green(1) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green(2) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : |
| | Green(31) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : |
| | Green(62) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green(63) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Blue | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Blue(1) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 |
| | Blue(2) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 |
| | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : |
| | Blue(31) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : |
| | Blue(62) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 |
| | Blue(63) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |

Each basic color can be displayed in 64 gray scales from 6 bit data signals. With the combination of total 18 bit data signals, the 262,144-color display can be achieved on the screen.

# JANProduct Specification

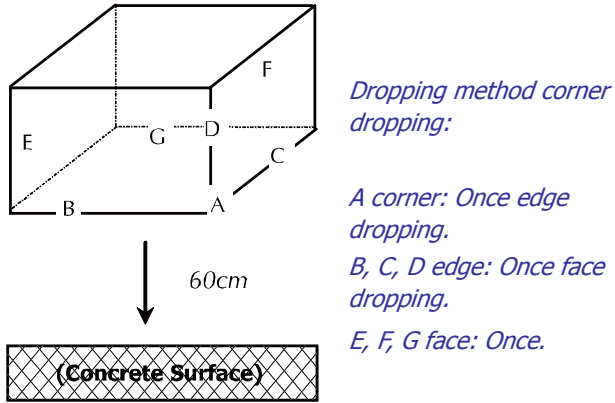| | Model: GTTQ57SN761E0 | Rev. No. | Issued Date. | Page. |
|---|---|---|---|---|
| SGD® DISPLAY THE WORLD | | A | May. 09, 08 | 19 / 28 |

**6. Test**

No change on display and in operation under the following test condition.

Condition: Unless otherwise specified, tests will be conducted under the following condition.
Temperature: 20±5°C.
Humidity: 65±5%RH.
Tests will be not conducted under functioning state.

| No. | Parameter | Condition | Notes |
|---|---|---|---|
| 1 | High Temperature Operating | 60°C±2°C, 120hrs (Operation state). | |
| 2 | Low Temperature Operating | -10°C±2°C, 120hrs (Operation state). | 1 |
| 3 | High Temperature Storage | 70°C±2°C, 120hrs. | 2 |
| 4 | Low Temperature Storage | -20°C±2°C, 120hrs. | 1,2 |
| 5 | Damp Proof Test | 40°C±2°C, 90~95%, 120hrs. | 1,2 |
| 6 | Vibration Test | Total fixed amplitude: 1.5mm.<br>Vibration Frequency: 10~55Hz.<br>One cycle 60 seconds to 3 direction of X, Y, Z each 15 minutes. | 3 |
| 7. | Shock Test | To be measured after dropping from 60cm high on the concrete surface in packing state.<br><br>Dropping method corner dropping:<br><br>A corner: Once edge dropping.<br>B, C, D edge: Once face dropping.<br>E, F, G face: Once. | |

Notes: 1. No dew condensation to be observed.

2. The function test shall be conducted after 4 hours storage at the normal temperature and humidity after removed from the test chamber.

3. Vibration test will be conducted to the product itself without putting I in a container.

**7. Appearance**

7.1 Inspection

The distance between the eyes and the sample shall be more than 30cm. All directions for inspecting the sample should be within 45° against perpendicular line.
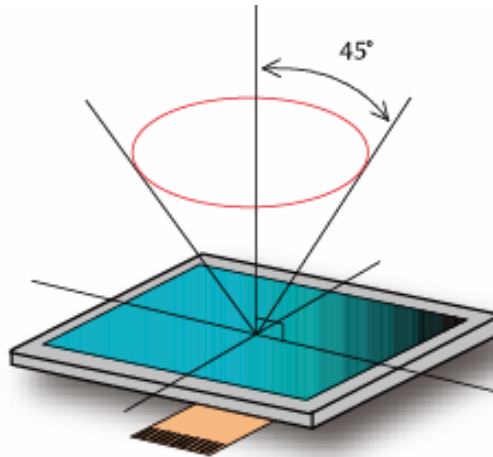


Definition of Applicable Zones
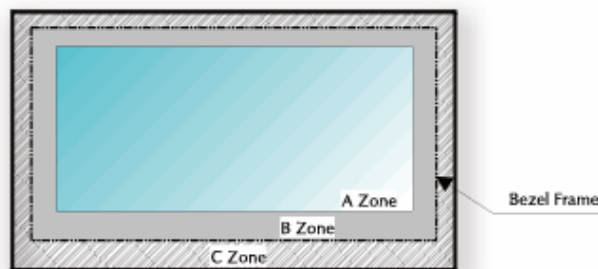


A Zone : Active display area, B Zone : Area from outside of "A Zone" to validity viewing area

C Zone : Rest parts, A Zone + B Zone = Validity viewing area

(a) Operating Inspection

The function and appearance shall be inspected in the condition of

- under 750 lx or over light …….. Reflective Type.
- Using over Backlight unit …….. Transflective Type, Transmissive Type

Condition of judgment

In case of no gradation display it judges by applied On/Off voltage or optimal contrast.

In case of gradation display it judges by contrast that the bad point is able to confirm best.

(b) Appearance Inspection

The appearance shall be inspected in the condition of

- under 500 lx or over light …….. Reflective Type.
- Using over Backlight unit …….. Transflective Type, Transmissive Type

(c) Inspection Environment

Inspection environment it carried out with 250 lx or less in principles.

# SOLOMON GOLDENTEK DISPLAY CORP. SGD®

# JANProduct Specification
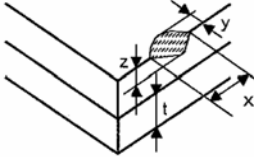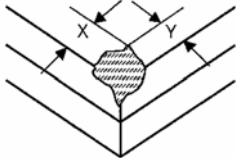
| | Model: GTTQ57SN761E0 | Rev. No. | Issued Date. | Page. |
|---|---|---|---|---|
| SGD® DISPLAY THE WORLD | | A | May. 09, 08 | 21 / 28 |

7.2 Standards

| No. | Parameter | Criteria |
|---|---|---|
| 1 | G Line | Nothing |
| 2 | S Line | Nothing |
| 3 | Leak | Nothing |
| 4 | Bright and Dark Spot | Inspection Criteria<br>Include below with the common inspection.<br>Luminance: under 250 [lx]<br>Distance: 30 ~ 40 [cm] (Perpendicular from panel surface)<br>Time: 5 [S] (After ND filter has been placed)<br><br>Zone / Acceptable Number table:<br>A — Bright Spot: 2<br>A — Adjacent Dot: 0<br>A — Dark Dot: 3<br>BM — Bright Spot: 0<br><br>* Adjacent Dot Horizontal and Vertical Continuous Bright Dots<br>* Bright spot is definition as follows.<br>* Any things that can be seen through 10% transmission ND filter when black signal is inputted. |
| 5 | Contrast Variation | Not to be conspicuous defects. Limit sample shall be determined by the arising demand. |
| 6 | Black and White Spots, Foreign Material in Polarizer and LR/AR Coat Bright point | (1) Round Shape — see table below<br>(2) Line Shape — see table below<br>X: Length Y: Width<br><br>Total number of this defect (add up round shape and line shape) shall be two or less pieces.<br>Limit sample shall be determined by the arising demand. |
| 7 | Color Variation | Not to be conspicuous defects. |

Item 4 — Bright and Dark Spot table:

| Zone | Acceptable Number | |
|---|---|---|
| A | Bright Spot | 2 |
| A | Adjacent Dot | 0 |
| A | Dark Dot | 3 |
| BM | Bright Spot | 0 |

Item 6 — (1) Round Shape:

| Zone \ Dim. (mm) | Acceptable Number | |
|---|---|---|
| | A | BM |
| $D \leq 0.10$ | Disregard | |
| $0.10 < D \leq 0.15$ | 4 | |
| $0.15 < D \leq 0.20$ | 2 | |
| $0.20 < D$ | 0 | |

Item 6 — (2) Line Shape:

| X(mm) | Y(mm) | Acceptable Number | |
|---|---|---|---|
| | Zone | A | BM |
| -- | $W \leq 0.01$ | Disregard | |
| $L \leq 2.0$ | $W \leq 0.02$ | 2 | |
| $L \leq 1.0$ | $W \leq 0.03$ | 1 | |
| $L > 1.0$ | -- | 0 | |
| -- | $W > 0.05$ | 4 | |

# JANProduct Specification

| | | Rev. No. | Issued Date. | Page. |
|---|---|---|---|---|
| **SGD** DISPLAY THE WORLD | Model: GTTQ57SN761E0 | A | May. 09, 08 | 22 / 28 |

| | | |
|---|---|---|
| | | Limit sample shall be determined by the arising demand. However, about the color patches shall be two pieces or less which are same level as the limit sample. |
| 8 | Air Bubbles (between glass and polarizer) | *(see table below)* The polarizer edge has not floated. Limit sample shall be determined by the arising demand. |
| 9 | Polarizer Scratches, Stroke Marks | Not to be conspicuous defects. Limit sample shall be determined by the arising demand. |
| 10 | Polarizer Dirts | If the stains are removed easily from LCDP surface, the module is not defective. |
| 11 | Chipped glass |  |

**Air Bubbles table:**

| Zone \ Dim. (mm) | Acceptable Number | |
|---|---|---|
| | A | BM |
| D ≤ 0.10 | Disregard | |
| 0.10 < D ≤ 0.15 | 1 | |
| 0.15 < D ≤ 0.20 | 1 | |
| 0.20 < D | 0 | |

**Chipped glass:**

(1) Other than electrode pad areas and corner areas



| X | Y | Z |
|---|---|---|
| ≤ 5.0 | | ≤ 1/2t |

(2) Other than electrode pad areas



| X ≤ 1.5 & Y ≤ 0.5 |
|---|
| or |
| X ≤ 0.5 & Y ≤ 1.5 |
| * The direction of board thickness is disregard |

* For LCD module holder
  It is disregard. When it has no problem for appearance, reliability and progressiveness.
* For LCD module without holder.
  The back side is disregard. When it has no problem for reliability and progressiveness.
* It is not approved when a glass chip occurs with the part of the seal, wiring and terminal.
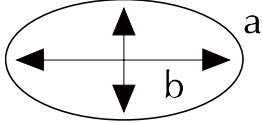
7.3    Visual inspection

Should be checked at 22±2°C, 50±5%RH, 300-500 lux, 300mm distance, within 80 degree viewing angle in 4 directions, at typical LED current.

7.3.1  Outside of effective lighting area

| Item | Condition | Specification |
|---|---|---|
| Particle | Non-Operation | Cannot be shown easily. |
| Non-lighting, Unstable lighting | Operation | None |
| Contamination and defects of mold frame | Non-Operation | None |

7.3.2  Inside of effective lighting area

| Item | Condition | Specification |
|---|---|---|
| Black spot, Particle | Operation | $D < 0.10$ : OK (not within 15mm)<br>$0.10 \leq D < 0.20$ : 2EA OK (not within 15mm)<br>$D \geq 0.20$ : NG<br>$D = (a+b)/2$ |
| Bright spot, Bright Line, Dim spot Scratch, Newton Ring | Operation | Should not be shown on the glass panel after panel ass'y |
| Stain | Operation | Should not be shown on the glass panel after panel ass'y |

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8. **Precautions**

8.1 Operation

Burn-in sometimes happens when the same character was displayed at along time. Therefore, to prevent Burn-in, it is recommended to set up a Screen-saver function.

8.2 Safety

The liquid crystal in the LCD is poisonous, DO NOT put it in your mouth. If the liquid crystal touches your skin or clothes, wash it off immediately using soap and water.

8.3 Handling

| | |
|---|---|
|  | a. The LCD module shall be installed flat, without twisting or bending. <br> b. COF or FPC has narrow pattern width, so easily become open circuit by external force. DO NOT apply pressure to COF or FPC especially in bending area. |
|  | c. To avoid damage in appearance or malfunction, DO NOT subject the module to mechanical shock or to excessive force on its surface. |
|  | d. The polarizer attached to the display is very easy to damage, handle it with care to avoid scratching. |
|  | e. To avoid contamination on the display surface, DO NOT touch the display surface with bare hands. <br> f. Provide a space so that the LCD module does not come into contact with other components. |
|  | g. To protect the LCD panel from external pressure, put covering glass (acrylic board or similar board) to keep appropriate space between them. |

# JANProduct Specification

| | | Rev. No. | Issued Date. | Page. |
|---|---|---|---|---|
| **SGD**® DISPLAY THE WORLD | Model: GTTQ57SN761E0 | A | May. 09, 08 | 25 / 28 |

| | |
|---|---|
|  | h. Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur. |
|  | i. Property of semiconductor devices may be affected when they are exposed to light possibly resulting in malfunctioning of the ICs. To prevent such malfunctioning of the ICs, your design and mounting layout done are so that the IC is not exposed to light in actual use. |
|  | j. Strong light exposure causes degradation of color filter. It may not recover |
|  | k. DO NOT contact with water to avoid Metal corrosion. l. When it is not in use, the screen must be turned off or the pattern must be frequently changed by a screen saver. If it displays the same pattern for a long period of time, brightness down/image sticking may develop due to the LCD structure. |
|  | m. Never disassemble LCD product under any circumstances. If unqualified operators or users assemble the product after disassembling it, it may not function or its operation may be seriously affected. |

8.4    Static electricity

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge.

| | |
|---|---|
| | a.  The LCD module shall be installed flat, without twisting or bending. Ground soldering iron tips, tools and testers when they operate.<br><br>b.  Ground your body when handling the products.<br><br>c.  DO NOT apply voltage to the input terminal without applying power supply.<br><br>d.  DO NOT apply voltage that exceeds the absolute maximum rating.<br><br>e.  Store the products in an anti-electrostatic container.<br><br>f.  Peel off protect tape, attached to polarizer, slowly to minimize ESD damage. |

8.5    Storage

| | |
|---|---|
| | Store the products in a dark place at +5 ~ +25 degree C, low humidity (50%RH or less).<br><br>DO NOT store the products in an atmosphere containing organic solvents or corrosive gases. |

8.6    Cleaning

| | |
|---|---|
| | a. DO NOT wipe the polarizer with dry cloth, as it might cause scratch.<br><br>b. Wipe the polarizer with a soft cloth soaked with petroleum IPA, other chemical might damage. |

8.7    Waste

| | |
|---|---|
| | When dispose of LCD module, manage it at the production waste according to the relevant laws and regulations. |

## 9. Warranty

This product has been manufactured to your company's specifications as a part for use in your company's general electronic products. It is guaranteed to perform according to delivery specifications. For any other use apart from general electronic equipment, we cannot take responsibility if the product is used in medical devices, nuclear power control equipment, aerospace equipment, fire and security systems, or any other applications in which there is a direct risk to human life and where extremely high levels of reliability are required. If the product is to be used in any of the above applications, we will need to enter into a separate product liability agreement.

1. We cannot accept responsibility for any defect, which may arise from additional manufacturing of the product (including disassembly and reassembly), after product delivery.

2. We cannot accept responsibility for any defect, which may arise after the application of strong external force to the product.

3. We cannot accept responsibility for any defect, which may arise due to the application of static electricity after the product has passed your company's acceptance inspection procedures.

4. We cannot accept responsibility for industrial property, which may arise through the use of your product, with exception to those issues relating directly to the structure or method of manufacturing of our product. SGD-origin longer than one year from SGD production.

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## 10. Dimensional Outlines